

From pure water and clean water through process water and wastewater

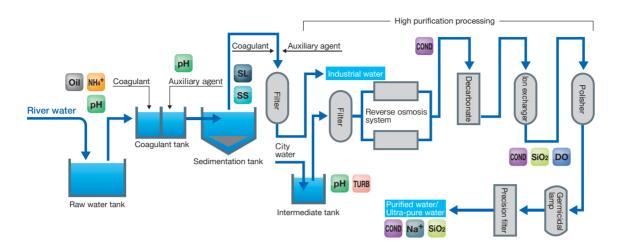
Water quality measurement series

Monitoring systems for water treatment

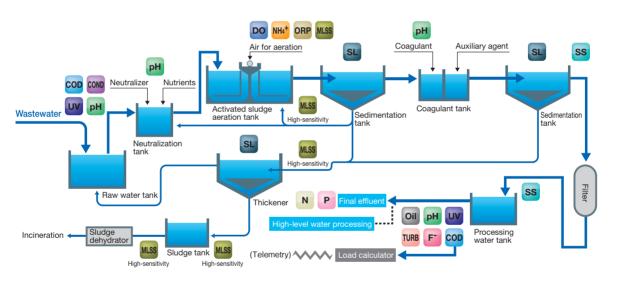


A total solution for applications from service water to process and wastewater monitoring

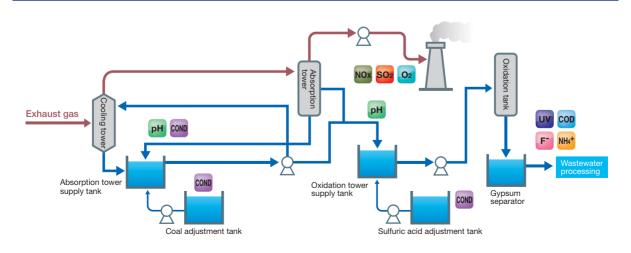
Service Water Processing



Wastewater Processing



Processing Example Exhaust Gas Treatment



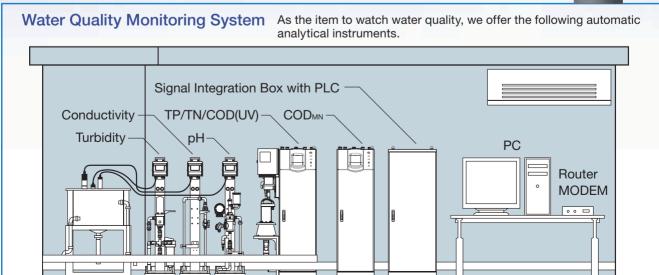
New H-1 series industrial water quality meters for on-site use The ultimate in toughness, intelligence and easy maintenance

On-site (Rain-proof) type

H-1 series industrial water quality meters for on-site use are designed to be installed at work sites and offer a full complement of the water quality measurement parameters needed for total monitoring and management of water quality. Horiba has designed the H-1 series units to be tough enough to withstand the harsh conditions of on-site processes, and intelligent enough to provide process conditions and sensor health — and they are also easy to maintain.

The product line includes models designed specifically for clean water and wastewater treatment and many different applications that range from natural environments through water treatment processes in manufacturing systems.

H-1Series Lineup	4-wire transmission	2-wire transmission	Explosion- proof
pH meter	HP-200	HP-300	HP-300-IS
ORP meter	HO-200	HO-300	HO-300-IS
Fluoride ion meter	HC-200F	HC-300F	
Dissolved oxygen meter (polarographic)	HD-200	HD-300	-
Dissolved oxygen meter (optical)	HD-200FL	_	-
COND meter (high concentration)	HE-200H	_	-
COND meter (low concentration)	HE-200C	HE-300C	HE-300C-IS
Resistivity meters	HE-200R	HE-300R	_
Residual Chlorine meter (beads cleaning)	HR-200		
Residual Chlorine meter (rotary electrode)	HR-200RT		
MLSS meter	HU-200SS	_	
TURB meter	HU-200TB		_
TURB meter (wide range)	HU-200TB-W	_	
TURB meter (high sensitivity)	HU-200TB-H		
TURB meter (laser type)	HU-200TB-EH		
TURB meter (immersed type)	HU-200TB-IM		_





For water treatment processes ranging from clean water to wastewater treatment

On-site (Rain-proof) type

H-1 Series



Outdoor installation type water quality meter for various water treatment processes (ranging from clean water to wastewater treatment). Several models for measurement of pH, oxidation reduction potential (ORP), fluoride ion concentration, dissolved oxygen in optical and polarographic systems, 2-electrode and 4-electrode electrical conductivity, electrical resistivity (specific resistance), residual chlorine, MLSS, and turbidity.

- [Features] •Sturdy die-cast aluminum case with Ingress Protection code IP65 rain-proof construction
 - Intelligent unit equipped with a full range of self-diagnostic functions
 - •WEEE and RoHS compliant (Pb free) environmental design
 - •Fully-featured interface •Power supply 90 to 264 V AC



Outdoor installation type water quality meter for a wide range of applications in many fields (from ordinary wastewater monitoring to large-scale production processes). Several models for measurement of pH, ORP, fluoride ion concentration, dissolved oxygen, electrical conductivity, and electrical resistivity (specific resistance).

- [Features] •Sturdy die-cast aluminum case with Ingress Protection code IP65 rain-proof construction •Uses site-insulated 2-wire transmission. Connection from measurement site to power box (in instrument room) is easy
 - Cable length extendable up to 1 km.
 - Power supply 24 V DC



Continuous measurement system for measuring pH, ORP, and conductivity in an explosionproof area. Improved sensor durability and improved converter reliability, equipped with a new jet brush cleaner. Ensures safety of water quality measurement in potentially explosive gas environments, such as oil refineries and chemical plants.

- •Intrinsically safe construction (Ex ia II C T4)
- Compliant with the latest recommended practices for explosion-protected electric installations (2008Ex)
- •Safety barriers can be selected from those on the market that have passed explosion resistance test
- Can be combined with a sanitary type sensor



Represents a further evolution in calibration functions: significantly reduces the required number of man-hours in the field

pH meter

HP-200/300

HP-300-IS(explosion-proof)

- New one-touch calibration function to make calibration even easier
- Calibration history display
- Control output (upper/lower limit ON or OFF, time-sharing proportional control)<4-wire transmission>

[Measurement range] pH 0 to 14



For managing neutralization treatment in aeration tanks, denitrification tanks, etc.

ORP meter explosion-proof

HO-200/300

HO-300-IS(explosion-proof)

- •Measures oxidation and reduction potential of various solutions
- Manages neutralization treatment in aeration tanks, denitrification tanks, etc

[Measurement range] -2000 to 2000 mV



Ideal for wastewater management at semiconductor or FPD factories, glass factories, etc.

Fluoride ion meter

HC-200F/300F

- Ideal for wastewater management at semiconductor or FPD factories, glass factories, etc.
 Wide measurement range of 0 to 10000 mg/L
- (any of 10 levels can be selected)

[Measurement range] Fluoride ion concentration: 0 to 10000 mg/L

HORIBA's water processing analyzers provide the reliability you nee

Clean water and wastewater

Life Cycle Cost Reduction

For compliance with the total emission control and enhancing the value of compliance-focused companies





Automatic Total Nitrogen/ Phosphorus Monitoring System

TPNA-500

High-precision measurement of total nitrogen and total phosphorus concentration in surface water, and enclosed coastal

Life Cycle Cost Reduction due to adoption of stain resistant measurement system and reducing power consumption etc.

[Measurement range]
Total nitrogen: 0 to 2 mg N/L (standard range)
~0 to 1000mgN/L (max)

Total phosphorus: 0 to 0.5 mg P/L (standard range) ~0 to 250mgP/L (max)

For monitoring of organic substances in water quality processing lines, including water quality gross volume regulation and the monitoring of trihalomethane (THM) generation in raw water.



Organic Pollutant Monitor

OPSA-150

Thanks to HORIBA's unique technology, which involves a rotary cell length modulation system, there is no zero-point drift. The OPSA-150 is also the only UV meter that can measure from low concentration (0.1 Abs) to high concentration (5.0 Abs).

[Measurement range] (Equivalent to a cell length of 10 mm) UV absorbance / VIS absorbance 0 to 0.1 Abs - 0 to 5.0 Abs (Can be set 0.1 Abs increments)





Automatic COD monitor combines traditional and state-of-the-art technologies to achieve highest possible performance while keeping running costs low

Automatic COD Monitor

CODA-500-A, C Acid Potassium P CODA-500-B Alkali

This monitor uses the latest dispensing and weighing techniques to enable reagent quantity to be reduced to 1/10 that of previous systems, while maintaining the same measurement accuracy, and a reagent delivery service eliminates the need for the time-consuming reagent mixing process. These advances reduce the time and trouble involved in reagent changing and cut running costs in half as compared with existing product.

[Measurement range] 0-20, 30, 40, 50, 100, 200, 500, 1000, 2000 mg/L





Provides early warning by on-line detection of oil leakage with a laser and a security camera

Surface Oil Detector Laser Scanning Type

LO-300

LO-300 uses a laser to scan water surface or the ground to detect an oil film with high sensitivity.

LO-300 with camera unit (option) enables to record the video when LO-300 detects the alarm and stores the image captured before and after alarm signal.

[Subject of detection]
Oil on water surface or liquid on floor



High-precision, continuous measurement of fluorine ion concentration

Automatic fluorine ion measurement system

FLIA-101

Uses the ion electrode method and offers terrific results for everything from low to high concentrations. Features automatic calibration and an automatic cleaning system, which makes the unit extremely easy to maintain.

[Measurement range] Choose between 0.1 to 10 ppm, 1 to 100 ppm, 10 to 1000 ppm, 0.5 to 50 ppm, and 5 to 500 ppm.



Uses the highly reliable ion electrode method for long-term stable measurement

Automatic ammonia ion measurement system

AMNA-101 Continuous measurement method AMNA-102 Intermittent measurement method

This measurement system uses a dia-phragm type ion electrode method for the JIS. Use of a proprietary ammonia ion electrode for analysis enables highly sen-sitive measurements with no interference from other constituent components.

[Measurement range] 0.01 to 1.0 / 0.1 to 10 / 0.5 to 50 / 1 to 100 / 5 to 500 / 10 to 1000 pmNHs or ppmN/NHs (One of these values for each range) * Except AMNA-102





Optical sensor dramatically improves ease of maintenance

Optical dissolved oxygen meter

- •Includes self-diagnostic function for detecting light source errors, film detection errors, etc.
- No need for replacement of electrolyte (internal liquid) or warm-up time •Improved ease of maintenance and reduced running costs
- •Built-in sensor cap in IC memory

[Measurement range] Dissolved oxygen concentration: 0 to 20 mg/L Saturation level: 0 to 200%



Equipped with self-diagnostic function for diaphragm

Dissolved oxygen meter (polarography method

HD-200/300

- •Equipped with self-diagnostic function for
- diaphragm breakage, probe immersion, etc.
 •Equipped with both cartridge type diaphragm replacement system and diaphragm and internal liquid replacement and renewal system
- No need for zero offset during atmospheric calibration (automatic electrical zero offset function)

[Measurement range] Dissolved oxygen concentration: 0 to 20 mg/L Saturation level: 0 to 200%



Electrical

Resist For highly precise measurement of ultra-pure water

Resistivity meter

HE-200R/300R

•Achieves highly precise temperature compensation •Reference temperature can be set to any value

		•	
[Measuremen	t range]		
Cell constant	/cm	0.	01
Electrical	MΩ-cm	0.000 to 2.000	0.00 to 2

kΩ-m 0.00 to 20.00

0.00 to 20.00

ND Enables measurement of up to 2,000 ms
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COND meter (high concentration)

- •Enables measurement of up to 2.000 mS/cm
- Automatic display range switching
- Equipped with seawater salinity/NaCl content conversion function
- Equipped with automatic conversion function for nitric acid, phosphoric acid and sodium hydroxide concentration

[Measurement range]

0.0 to 200.0 mS/cm, 0.00 to 20.00 S/m



Ideal for continuous measurement of pure water and boiler water

COND meter (low concentration)

HE-200C/300C

HE-300C-IS(explosion-proof)

- •Ideal for continuous measurement of pure water and boiler water
- Can accommodate various types of temperature compensation
- •Equipped with USP water quality determination function

[Measuren	nent ra	nge]		
Cell constant	/cm	0.01	0.1	1.0
Electrical resistivity	μS/cm	0.00 to 20.00	0.000 to 2.000 0.00 to 20.00 0.0 to 200.0 0 to 2000*	0.0 to 200.0 0 to 2000

^{*} Range applies only to sanitary sensor (FS-01 series).

Ideal for swimming pools, water supply systems, water desalination systems

Residual Chlorine meter

HR-200/200RT

- Beads Clearing and electrochemical cleaning (HR-200)
- Beads Clearing by rotary electrode (HR-200RT)
- Maintenance costs reduced through use of cathode electrodes with replaceable tips for sensors

[Measurement range] 0 to 3 mg/L



Can be used in various environments, from sewage discharge monitoring to wastewater treatment proces

MLSS meter

HU-200SS

- Transmitted beam system makes span calibration unnecessary
- •LEDs offering long service life used as light source
- Built-in reference light monitor provides automatic correction of fluctuations in light intensity

[Measurement range] Activated sludge: 0 to 20000 mg/L Kaolin: 0 to 10000 mg/L Clay: 0 to 20000 mg/L



Four optical path system for TURB reasurement unit reduces the impact of turbidity

TURB meter

HU-200TB/TB-W/TB-H/TB-EH/TB-IM

- ●A wide measuring range from 0 to 2000 NTU (HU-200TB-W) ●High resolution of 0.001/0.0001 NTU (HU-200TB-H/TB/EH)
- Submersion-type directly immersing sensors in measuring
- tank (HU-200TB-IM) LEDs offering long service life used as light source
- (Semiconductor laser light source adopted by HU-200TB-EH) Motor-driven wiper cleaning of sensor ensures long-term,

[Measurement range] Formazin: 0 to 2 degree (min.) 0 to 4000 degree (max)

d for the measurement for service water to raw and processed sewage.

Ideal for water quality monitoring of factory wastewater and at sewage processing plants, as well as for other industrial water monitoring. Comes standard with an output function for a $4\ {\rm to}\ 20\ {\rm mA}\ {\rm multi-component}\ {\rm water}\ {\rm quality}\ {\rm monitor}.$



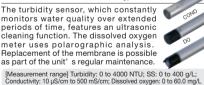






Multi-parameter water quality meters for industrial use WA-200 series (Asian market only)

The turbidity sensor, which constantly monitors water quality over extended periods of time, features an ultrasonic cleaning function. The dissolved oxygen meter uses polarographic analysis Replacement of the membrane is possible



Place at tap water facilities and final feeder pipes for daily, automatic monitoring of certain characteristics of the water (turbidity, chromaticity,













TW-100

A compact unit that measures four standard characteristics (turbidity, chromaticity, residual chlorine, water pressure) and can be set up to measure up to seven characteristics (the standard four plus pH, conductivity, and water temperature). Uses no reagents. The remote control's communications unit is mounted on top of the measurement system, making the entire system more compact.

Turbidity: 0 to 2 degrees/0 to 4 degrees; Chromaticity: 0 to 10 degrees/0 to 20 degrees; Residual chlorine: 0 to 2 mg/L; Water pressure: 0 to 1 MPa; pH: 2 to 12 pH; Conductivity: 0 to 50 mS/m; Water temperature: 0 to 50°C

Process



Continuous on-line TOC measurement TOC of pharmaceutical water and production Purified Water etc.

On-line TOC Analyzer

HT-100/110

Total Organic Carbon (TOC) analyzer for use in pharmaceutical water production.

It delivers high accuracy measurement at low concentrations

[Measurement range] 0 to 1000 ppb



Ideal for applications needed for environmental monitoring and measurement of oil on machined parts

Oil Content Analyzer

OCMA-500/550

- Capable of measuring low concentrations that cannot be measured using the n-hexane method
- Uses highly safe S-316 as a solvent. •Suitable when making highly
- precise measurements or measuring oil content in water (OCMA-500)
- Suitable for measuring oil on parts, etc. and the oil content of dried soil (OCMA-550)

[Measurement range] 0 mg/L to 200 mg/L





Water quality monitoring for boiler water and quality control in the semiconductor industry

Silica analyzer

SLIA-2000

Automatic, continuous monitoring of silica concentration in boile water and ultrapure water for

Offering fast, highly repeatable mea-surements of every-thing from low to high concentration in just five minutes, this unit is ideal for increasing boiler start-up efficiency, as well as for quality control in the semicon-ductor and chemical industries.

[Measurement range] Choose between 0 to 10/100 μg/L, 0 to 50/500 μg/L, 0 to 100/1000 μg/L, 0 to 200/2000 $\mu g/L$, and 0 to



Lineup of Cleaners

Ultrasonic Cleaner UCH-1X1 UCF-3X1

The use of original burst oscillation method enables continuous cleaning. as measurement values are not affected during cleaning.

> [Immersed type] UCH series



Jet Cleaner JCH-1X1 JCF-3X1

Cleans with water or air iet. Effective physical cleaning to remove adhered substances.

[Immersed type] JCH serie



Jet Driven **Brush Cleaner** BH-1X1

Cleaner with a brush rotated by water or air jet. Can be used in an explosion-proof area, as power supply is not required as long as jet source is available.



Brush Cleaner BCH-1X1

Motor-driven brush cleaner. Effective physical cleaning to remove adhered substances



Brush/Jet Cleaner BCH-1X1J

Composite type cleaner, combining a motor-driven brush cleaner and a jet cleaner





Chemical **Brush Cleaner** CBCH-1X1

Chemical cleaner Composite type usina dilute hvdrocleaner, combining a chloric acid. Optimum for removing coating materials such as

Chemical

CCH-1X1

Cleaner

chemical cleaner using dilute hydrochloric acid and a motor-driven brush cleaner

[Immersed type] CBCH series

pH Meter with Auto Calibration Function AH-151

pH meter with automatic functions to clean electrodes with chemicals and calibrate standard solutions and to measure pH, which significantly reduces man-hours required for maintenance. Regular cleaning and calibration enable stable and reliable pH measurement.





Please choose the appropriate instruments for your needs.

Process



Water quality meters that feature PH HORIBA's unique sensing technology

pH meter

HP-480/480TP/480PL

The HP-480 covers a wide range of usages such as monitoring industrial effluent, monitoring manufacturing processes in various industrial areas and quality inspections, as well as for fisheries industry and aquaculture industry.

[Measurement range] pH 0 to 14: resolution of 0.01 pH Temperature 0 to 100: resolution of 1°C (selectable)









pH COND Resist Panel mount type

96 series

HP-960FTP/HE-960CW HE-960HI/HE-960RW

96 series are a high-end model with various functions such as four-point alarm, clean timer, external input and so on.

[Measurement range]
•HP-960FTP: 0 to 14 pH
•HE-960CW: 0 to 2000 μS/cm
•HE-960HI: 0 to 500 mS/cm
•HE-960RW: 0 to 20 MΩ•cm



For purified water pH measurement in pH semiconductor manufacturing lines, etc.

pH meters

HP-8A

Eliminates the changes in the pH of purified water that can result from KCI leaching, to offer extremely stable measurement even at low ion concentrations

[Measurement range] Choose between



pH 0 to 14, pH 0 to 10, pH 2 to12, pH 4 to 14, pH 0 to 8, pH 3 to 11, pH 6 to 14, pH 4 to 10, and pH 6 to 12.



Conductivity meter

HE-480H/480C

purified water and boiler water.

•High concentration type (HE-480H) enables wide range measurement, up to 500 mS/cm. •Low concentration type (HE-480C) is



HF-480H HF-480C [Measurement range] 0.000 to 2.000/20.00/50.00 S/m



Resistivity meter

HE-480R

High-precision measurement of ultra-pure water. Suitable for systems requiring traceability.



[Measurement range] 0 to 100.0 MΩ·cm



Dissolved oxygen meter

HD-480

Ideal for wide range dissolved oxygen measure-



[Measurement range] 0 to 20.00 mg/L

ORP

ORP meter

HO-480

Environmentally friendly measurement is made possible through the use of a lead free electrode and TounH electrode



[Measurement range] 2000 mV

RC

Residual chlorine mete

HR-480/HR-480P

- Uses galvanic method (galvanization). (HR-480)
- Uses polarographic method (HR-480P)



■ Dome-shaped tough electrode



- Rugged construction and easy-to-clean dome shape
 Double ceramic liquid junction helps prevent soiling
 Suitable for high-temperature (100°C) and high-pressure (0.6 MPa) processes
- •Can be combined with jet, brush and ultrasonic cleaning units
- Good acid resistance

Liquid junction: Porous ceramic Temperature: 0 to 100°C Pressure: 0 to 0.6 MPa (internal liquid pressurization)

■ Hydrofluoric-acid proof



- Tough enough to withstand semiconductor processing and waste fluid from hydrofluoric acid and other strong acids
 Provides service for one month in 1000 ppm
- hydrofluoric acid at 25°C with pH 3-4 (general guide)

Liquid junction: Porous ceramic Temperature: -10 to 60°C Pressure: 0 to 0.03 MPa (internal liquid pressurization)

Hydrofluoric-acid proof



- Uses newly developed response membrane for alkali-resistant applications
- Highly chemical resistant PSU (polysufone) body
 Double ceramic liquid junction
- Reduces the effects of oil coating

Liquid junction: Porous ceramic

Temperature: 0 to 60°C

Pressure: 0 to 0.2 MPa (internal liquid pressurization)

■ Submersion-type pH electrode

- Replenish-free internal solution,
- which reduces maintenance
- Built-in temperature sensor

Liquid junction: Ceramic (double junction) Temperature: 0 to 50°C

Pressure: 0 to 0.2 MPa

8300

■ Fixed sleeve tough electrode



- New response membrane provides even greater toughness
 Uses easy-to-attach fixed sleeve liquid junction

Liquid junction: Fixed glass sleeve Temperature: 0 to 80°C Pressure: 0 to 0.03 MPa (internal liquid pressurization)

■ High-alkali proof



- Tough enough to withstand brine electrolysis and highly alkaline waste fluid

 Provides service for three months in 0.1N caustic
- soda at 60°C (general guide)

Liquid junction: Porous ceramic Temperature: -10 to 60°C Pressure: 0 to 0.03 MPa (internal liquid pressurization)

■ High-alkali proof



- Uses newly developed response membrane for alkali-resistant applications
- Highly chemical resistant PSU (polysufone) body
 Double ceramic liquid junction
- Reduces alkali errors

Liquid junction: Porous ceramic Temperature: 0 to 60°C

Pressure: 0 to 0.2 MPa (internal liquid pressurization)

Replaceable chip electrode



- Highly durable polyphenylene sulfide (PPS) body
 Changeable glass tip and liquid junction tip improve ease of maintenance and reduces running costs

Liquid junction: Porous ceramic Temperature: 0 to 60°C Pressure: 0 to 0.03 MPa (internal liquid pressurization)

Oil proof



 Tough enough to withstand oil pollution from petroleum refining and boiler circulation water containing oil

Liquid junction: Porous ceramic

Temperature: -10 to 60°C Pressure: 0 to 0.03 MPa (internal liquid pressurization)

■ Dome-shaped tough electrode(gel)



- Rugged construction and easy-to-clean dome shape
 Double ceramic liquid junction helps prevent soiling
- Suitable for high-temperature (100°C) and high-pressure (0.6 MPa) processes •Good acid resistance
 Supports PG13.5 (DIN 40430) connection

Liquid junction: Porous ceramic Temperature: 0 to 100°C

Pressure: 0 to 0.6 MPa (internal liquid pressurization)



Lead-free glass

Lead-free glass has been used for the glass response unit and body.



Silver Ion Trap

Controls outflow of silver ion significantly.



ToupH Electrode Increases strength and

sensitivity significantly.



Movable sleeve

Makes cleaning of liquid junction easy.

■ Immersed type holder ■ Circulation type holder ■ Float system holder CH-101 CF-301 CF-401S CF-501 DF-30 FH-201 (pressurization type (pressurization (chip exchange type) (chip exchange type) (inclined system) corresponding to high temperatures type) and pressures)



Ideal for water quality testing and inspection of river, lake, well water, groundwater, discharge water and other water sources



 Integrated sensor probe and display section for maximum portability. Convenient for one-point measurement and measurements near the surface of the water. Built-in highly sensitive turbidity sensor enables measurement of even low turbidity water.



Water Quality Monitoring System

W-20 Series

- Simultaneous measurement of up to 13 parameters
- Up to one month Data logging
- ●Measurement at depths as low as 100 meters



Compact Type

HORIBA's 60 years of sensor engineering enable accurate direct measurement from only a single drop on the unique flat sensor. Take the compact LAQUAtwin with you wherever and whenever you want it's your "lab-in-a-pocket".

Conductivity **Sodium Ion Potassium Ion Nitrate Ion Calcium Ion** Salt pH meter B-711/712 B-722 B-751 B-721 B-771 B-731 B-743



The HORIBA Group adopts IMS (Integrated Management System) which integrates Quality Management System IS09001, Environmental Management System IS014001. and Occupational Health and Safety Management System OHSAS18001

We have now integrated Business Continuity Management System ISO22301 in order to provide our products and services in a stable manner, even in emergencies



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Printed in Japan 1511SK33

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