



## AHL Heated Sample Line Temperature controlled 200°C / 250°C

**Description** This **electrically heated sample lines series AHL** is designed for connecting to **all type of sampling equipment**. The use of heated line ensures that the gas components in the sample stream remain above their respective dew point and thereby eliminates the risk of condensation. Thanks to a **modular design** and a **large selection and combination of options**, the heated line AHL ensures safe and reliable sample transfer within CEMS or process monitoring systems. The **ATEX heated sample lines series AHLX** are designed to transport sample gas through explosive zone type 1 or 2.



**Applications** The **AHL heated sample lines** are manufactured according to application's specification and completely confectioned in the factory at a fixed length. The sample line temperature is to be controlled by a Pt100 temperature controller (other temperature sensors on request). The heater used in this type is **ONE serial resistance**, twisted around the tube. This patented design **eliminates the occurrence of cold zones or spots** in the heated line, where a potential blockage could occur. We offer a variety of standard lines, which can be fit with many options upon request.

## AHL Key Features

- Various type of outer jacket (UV resistant PA12 corrugated, high flexible smooth silicon, Polyamide braiding...)
- Large selection of inner tubes materials (PTFE, PFA, SS316...) and diameters (polytube, fixed or interchangeable...)
- Operating temperature adjustable up to 190C suitable to most of the application
- Integrated temperature sensor (PT100 or Thermocouple)
- Integrated power and/or signal cable to feed the sampling probe with power supply and/or report its status to the CEMS controller without the need of an additional cable run separately.
- Hard caps, stress relief cable, SS studs, glands...
- Quick-lock female connection cap for fast and reliable connection with CEMS and process monitoring system
- Fully certified Heated lines according to ATEX



# ATC510/520 Temperature Controller

The **ATC 510/520** is a plug-in device, microprocessor-based (PID) temperature controller suitable for a large range of sensors (PT100, Thermocouple...) and capable to handle multiple devices. The ATC510/520 wall mount enclosure is equipped with a grounding-type plug and a multi-pole plug for fast and easy connection with the regulated unit.

The user friendly ATC 510 / 520 interface and digital display allows **efficient settings checks and adjustments**. The desired operating temperature can be set using the respective control keys such as the alarm output thresholds. The actual value, set point and controller status are indicated via 4-digit display & LED and visible at all time.



## AHL Specifications

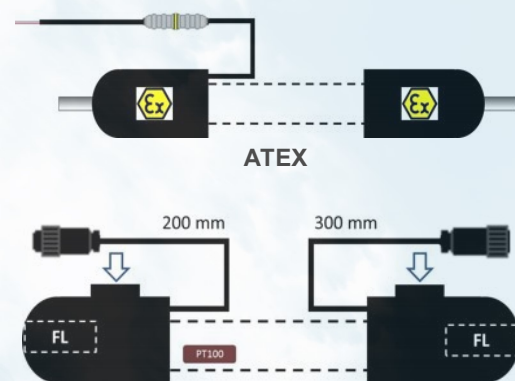
### ATC 510 / 520 Temperature Controller

<b>Temperature sensor inputs</b>	PT100 (standard)  Pt500, Pt1000, Ni100, PTC1K, NTC10K (B 3435K)  Thermo-couple type J, K, S, R
<b>Switching capacity</b>	ATC510 - Nominal 2300W (10A)  ATC520 - Nominal 4600W (20A)
<b>Technology</b>	PID controller
<b>Power supply</b>	24 VDC - 240VAC
<b>Enclosure</b>	IP54 Polycarbonate Wall Mount Enclosure - 151 x 125 x 90 (w x h x d)
<b>Connections</b>	ATC510 - 7-pin multi-pole socket, incl. 2m power cable with grounding-type plug  ATC520 - 5-pin multi-pole socket, incl. 2m power cable with grounding-type plug
<b>Alarm contact</b>	Free programmable contact 1 NO/NC, rating 250VAC, 16 A AC
<b>Interface</b>	LCD-display with 4-digit temperature display in °C (normal operation) as well as display of parameters and entry values during operator mode.

### AHL Heated Line

<b>Inner tube</b>	Fix or interchangeable, up to three inner tubes  DN 4/6, 6/8, 8/10 mm  PFA, PTFE or SS316
<b>Operating temperature</b>	+250°C @ 20°C ambient
<b>Outer Jacket</b>	PA12 UV resistant corrugated / Highly flexible smooth silicone / Polyamide braiding (indoor)  Line OD 43mm / Hard caps 47mm - minimum bending radius 270mm - 25 mm long studs
<b>Length</b>	Maximum 46 m
<b>Power consumption</b>	100 to 150 W/m
<b>ATEX EX II 2G EExe ma IIC T3</b>	<b>EX II</b> - Protected against explosion group II - <b>2G</b> 2G category (zone 1) - <b>EEx</b> European standard - e ensured as per DIN EN 60079-7 - <b>ma</b> ensured as per (moulding) DIN EN 60079-18 <b>IIC</b> gas group (hydrogen) - <b>T3</b> temperature class up to 200°

## Options



Built-in power lead to supply probe



Additional inner tubes for calibration and backflush flows



cable gland M40x1,5 and fast lock

